SPECIFICATION

VXT350HLS-01

☐ Preliminary Specification

☐ Final Specification

Approved By:
Date:

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V00	2024/12/18		New issue.	Solon

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1. Scope

This specification defines general provisions as well as inspection standards for TFT module supplied by Victronix.

If the event of unforeseen problem or unspecified items may occur, naturally shall negotiate and agree to solution

2. General Specifications

Item	Contents	Unit	Note
LCD Type	TFT	-	
Display color	16.7M		
Viewing Direction	ALL	O'Clock	
Gray scale inversion direction	ALL	O'Clock	
Operating temperature	-20~+70	℃	
Storage temperature	-30~+80	℃	
Module size	3.5	inch	
Active Area(W×H)	70.08x52.56	mm	
Number of Dots	320x240	dots	
Controller	ST7272A	-	
Power Supply Voltage	3.3	V	
Outline Dimensions	76.80x63.90x3.05	mm	
Backlight	6S-LEDs (white)	pcs	
Weight	---	g	
Interface	RGB 24BIT	-	

3.OutlineDrawing
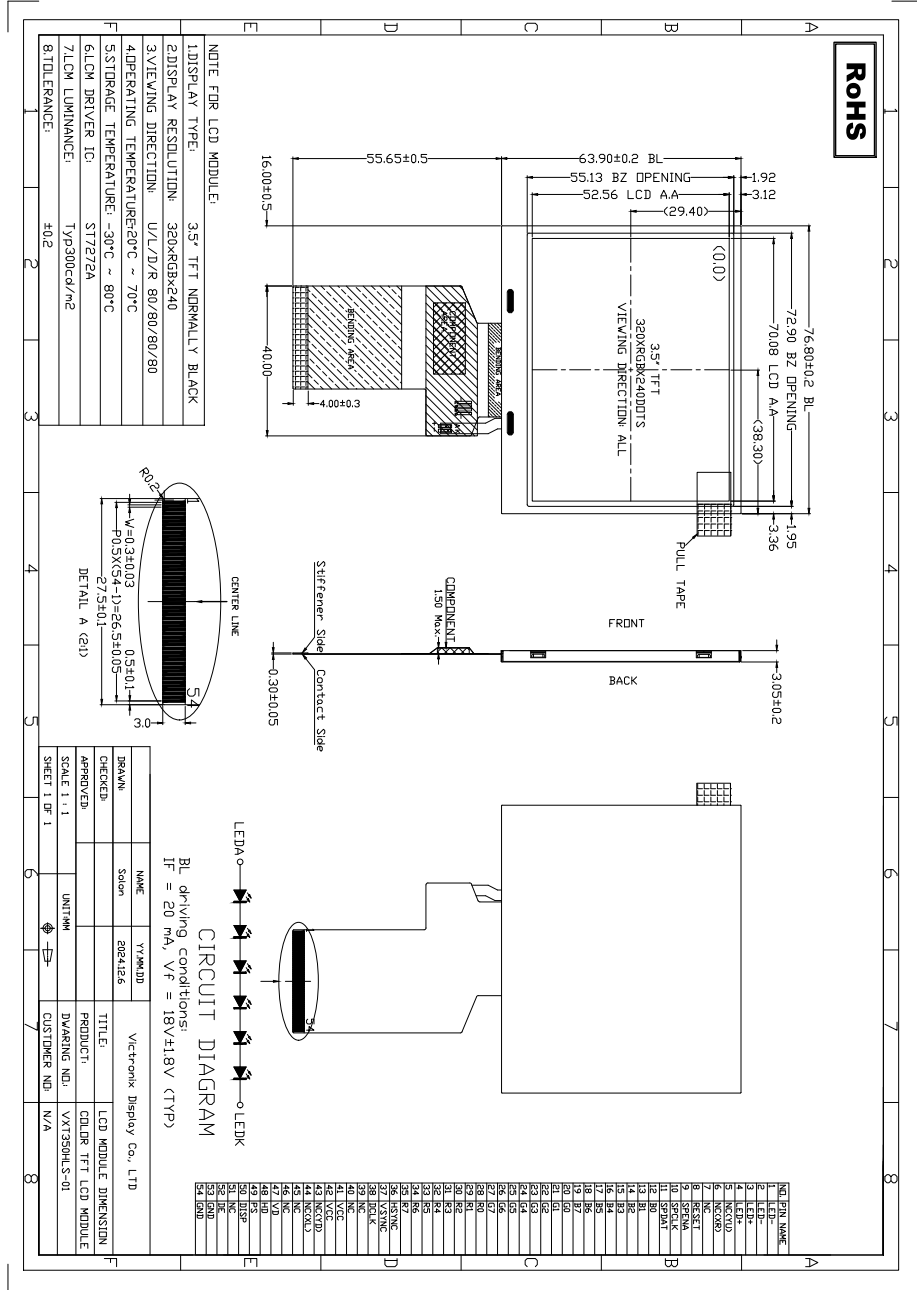
4. Interface Description

Pin No.	Symbol	I/O	Function
1-2	LED-	P	LED power cathode
3-4	LED+	P	LED power anode
5	YU	O	No connection
6	XR	O	No connection
7	NC	-	No connection
8	RESET	I	Reset pin,Not use should be connect to "H".
9	SPENA	I	SPI interface data enable signal, Not use should be connect to "H".
10	SPCLK	I	SPI interface clock ,Not use should be connect to "H".
11	SPDAT	I	SPI interface data, Not use should be connect to "H".
12-19	B0-B7	I	Blue data bus
20-27	G0-G7	I	Green data bus
28-35	R0-R7	I	Red data bus
36	HSYNC	I	Horizontal sync signal, default is negative polarity
37	VSYNC	I	Vertical sync signal, default is negative polarity
38	DCLK	I	Data clock input
39-40	NC	-	No connection
41-42	VCC	P	System power
43	YD	-	No connection
44	XL	-	No connection
45-46	NC	-	No connection
47	VD	I	Vertical scan direction control pin. This pin must be connected to "H" or "L" according to system application.
48	HD	I	Horizontal scan direction control pin. This pin must be connected to "H" or "L" according to system application.
49	PS	I	Set parallel or serial RGB interface L Serial 8 bit RGB interface, G0-G7 are used. H Parallel 24 bit RGB interface
50	DISP	I	DISP sets the display mode. L Standby mode H Normal display mode
51	NC	-	No connection
52	DE	I	Data enable pin,Display access is enabled when DE is "H".
53-54	GND	P	Ground

5. Absolute Maximum Ratings(Ta=25℃)

5.1 Electrical Absolute Maximum Ratings.(Vss=0V ,Ta=25℃)

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	VCC	-0.3	3.96	V	1，2

Notes:

1. If the module is above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.

2. V_{DD} >V_{SS} must be maintained.

5.2 Environmental Absolute Maximum Ratings.

Item	Storage		Operating		Note
	MIN.	MAX.	MIN.	MAX.	
Ambient Temperature	-30℃	80℃	-20℃	70℃	1,2
Humidity	-	-	-	-	3

1. The response time will become lower when operated at low temperature.

2. Background color changes slightly depending on ambient temperature.

   The phenomenon is reversible.

3. Ta<=40℃:85%RH MAX.

   Ta>=40℃:Absolute humidity must be lower than the humidity of 85%RH at 40℃.

6. Electrical Specifications and Instruction Code

6.1 Electrical characteristics(Vss=0V ,Ta=25℃)

Parameter		Symbol	Condition	Min	Typ	Max	Unit	Note
Power supply		VCC	Ta=25℃	3.0	3.3	3.6	V	
Input voltage	'H'	V_{IH}	V_{CC}=3.3V	$0.8V_{CC}$	-	V_{CC}	V	
	'L'	V_{IL}	V_{CC}=3.3V	0	-	$0.2V_{CC}$	V	
Current Consumption		I_{CC1}	Normal mode	-	23.8	30	mA	
		I_{CC2}	Sleep mode	-	0.1	-	mA	

Note:

1:When an optimum contrast is obtained in transmissive mode.

2: Tested in 1✕1 chessboard pattern.

7. Timing Characteristics

7.1 SYNC Mode
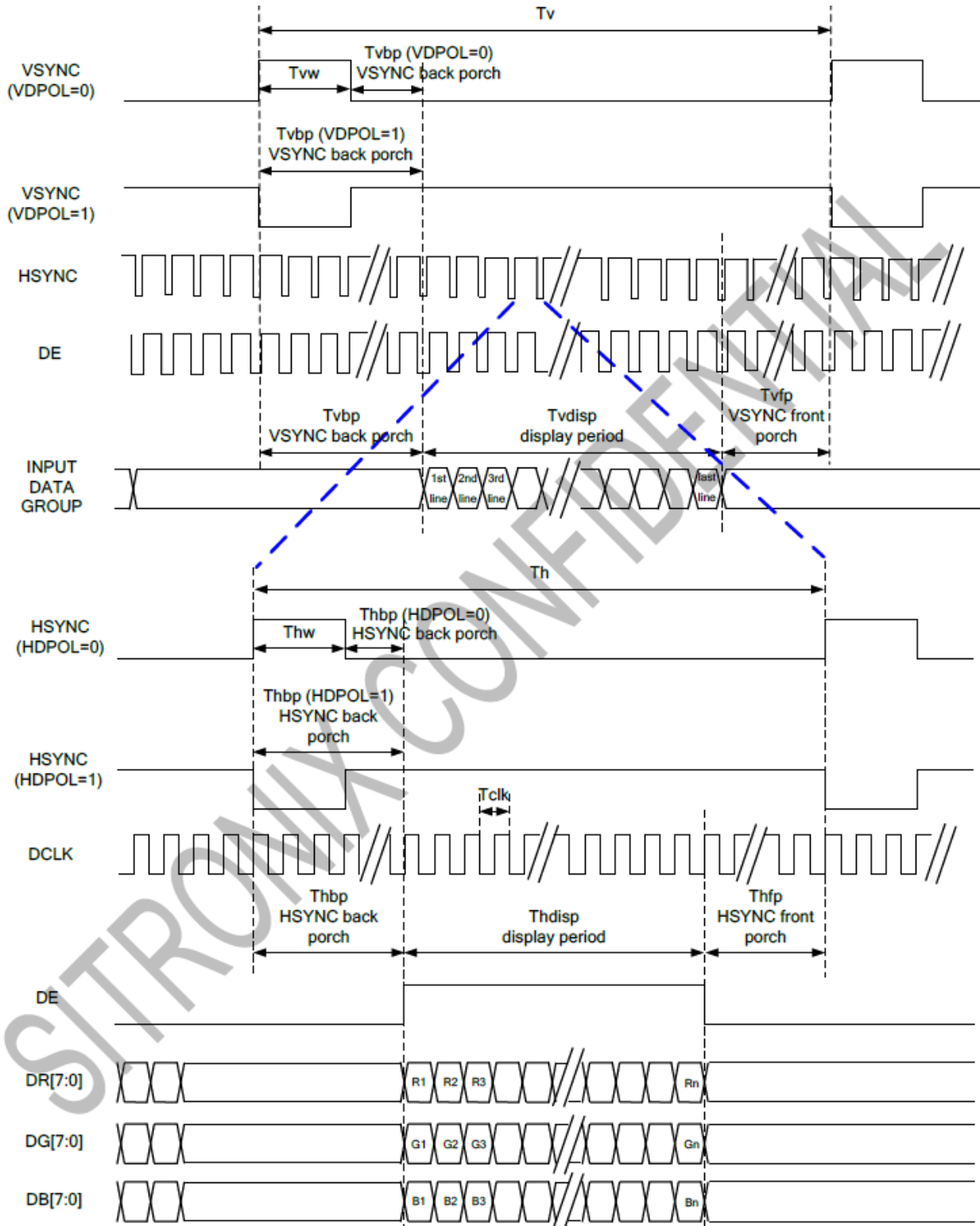
7.2 SYNC-DE Mode
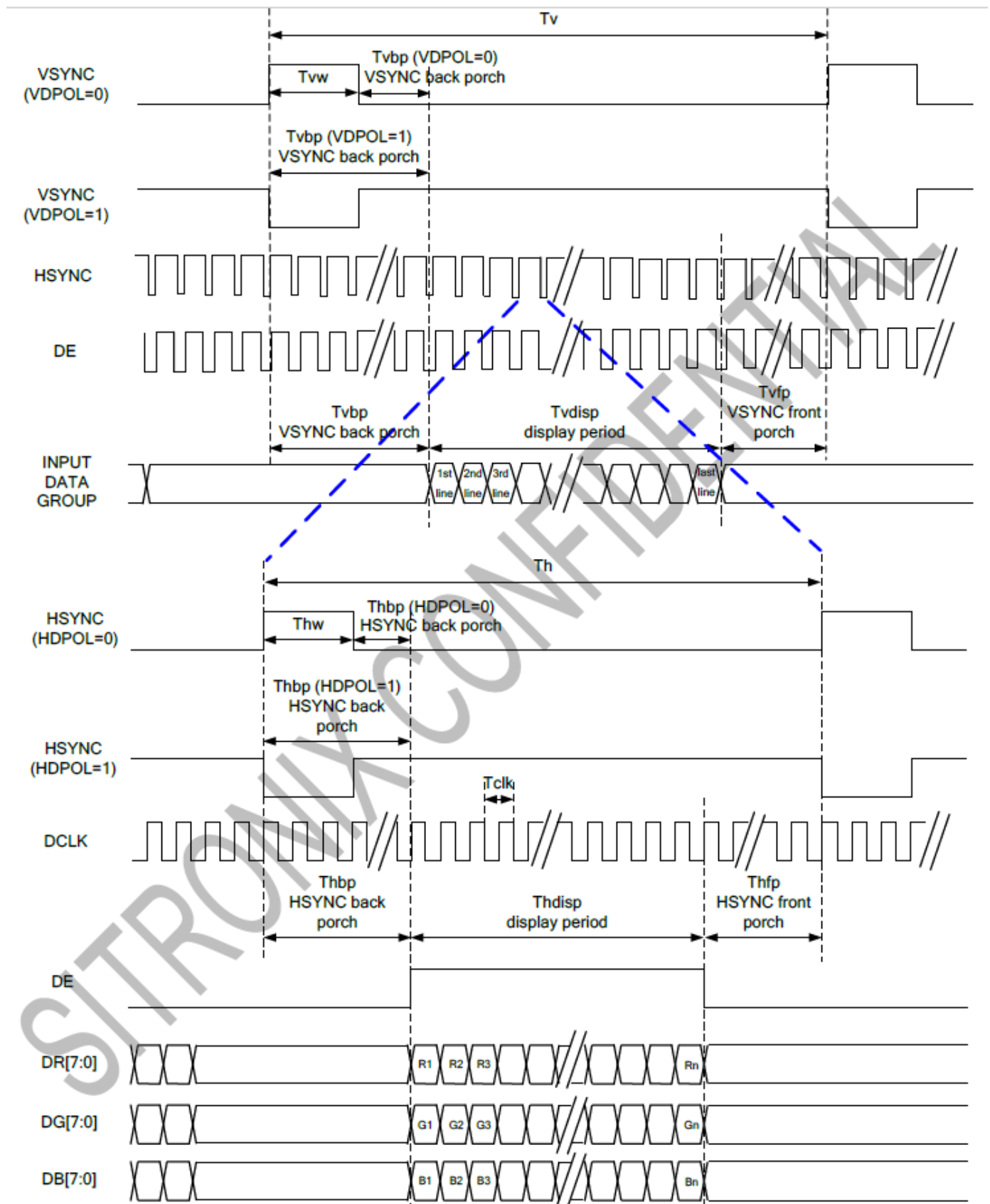
7.3 DE Mode
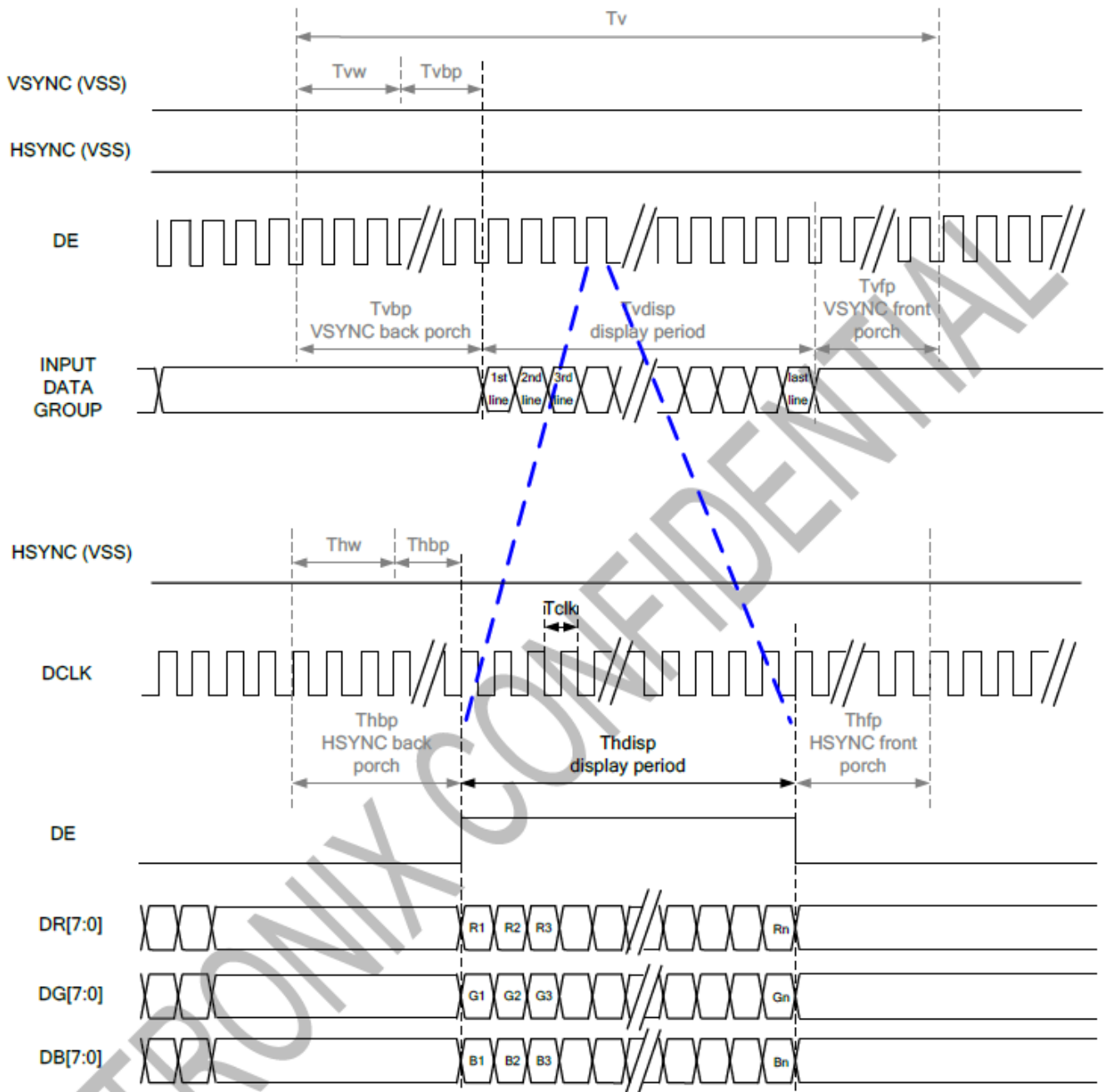
| RGB Mode Selection Table	DCLK	HSYNC	VSYNC	DE
SYNC - DE Mode	Input	Input	Input	Input
SYNC Mode	Input	Input	Input	GND
DE Mode	Input	GND	GND	Input

7.4 Parallel 24-bit RGB Input Timing Table

Parallel 24-bit RGB Input Timing (PVDD=VDD=VDDI= 3.3V, AGND= 0V, TA=25℃)

Parallel 24-bit RGB Input Timing Table						
Item		Symbol	Min.	Typ.	Max.	Unit	Note
DCLK Frequency		Fclk	5	6	8	MHz	
DCLK Period		Tclk	125	167	200	ns	
HSYNC	Period Time	Th	325	371	438	DCLK	
	Display Period	Thdisp		320		DCLK	
	Back Porch	Thbp	3	43	43	DCLK	SYNC mode back porch control by H_BLANKING[7:0] setting Thbp= H_BLANKING[7:0]
	Front Porch	Thfp	2	8	75	DCLK	
	Pulse Width	Thw	2	4	43	DCLK	
VSYNC	Period Time	Tv	244	260	289	HSYNC	
	Display Period	Tvdisp		240		HSYNC	
	Back Porch	Tvbp	2	12	12	HSYNC	SYNC mode back porch control by V_BLANKING[7:0] setting Tvbp= V_BLANKING[7:0]
	Front Porch	Tvfp	2	8	37	HSYNC	
	Pulse Width	Tvw	2	4	12	HSYNC	

Note: It is necessary to keep Tvbp =12 and Thbp =43 in sync mode. DE mode is unnecessary to keep it.

8.Backlight Characteristic
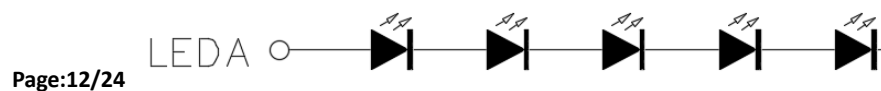
LEDA

Item	Symbol	Min	Typ	Max	Unit	Test Condition
Supply Voltage	Vf	16.2	18.0	19.8	V	Note 1
Supply Current	If	-	20	-	mA	Note 2
Life Time	-	30000	-	-	Hr	Note 3,4
Backlight Color	White					

Note 1: The LED Supply Voltage is defined by the number of LED at Ta=25℃ and If =20mA.

Note 2: LED current is measured by utilizing a high frequency current meter as shown below:
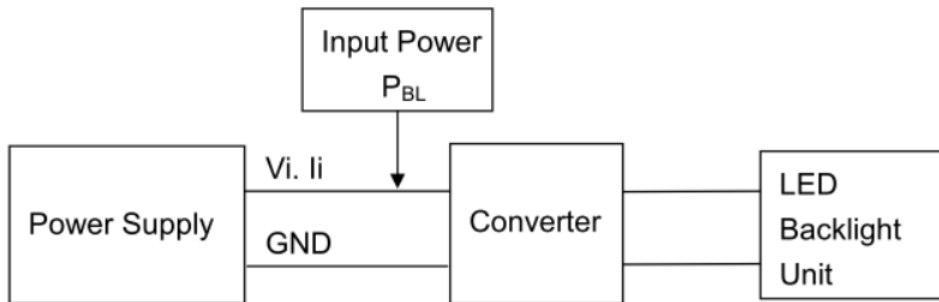
Note 3: The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25℃ and If =20mA. The LED lifetime could be decreased if operating If is larger than 20mA.

]

9. Optical Characteristics

Item	Symbol		Condition	Min.	Typ.	Max.	Unit	Note
Brightness	Bp		If=20mA	250	300	-	Cd/m^2	1
Uniformity	⊿Bp		If=20mA	75	-	-	%	1,2
Viewing Angle	3:00		Cr≥10	-	80	-	Deg	1,2
	6:00			-	80	-		
	9:00			-	80	-		
	12:00			-	80	-		
Contrast Ratio	Cr			640	800	-	-	3,4
Response Time	T$_r$		θ=0° Φ=0°	-	30	40	ms	4,5
	T$_f$						ms	
Color of CIE Coordinate	W	x	θ=0° Φ=0°	0.287	0.317	0.347	-	1,6
		y		0.309	0.339	0.369	-	
	R	x		0.616	0.646	0.676	-	
		y		0.302	0.332	0.362	-	
	G	x		0.293	0.323	0.353	-	
		y		0.537	0.567	0.597	-	
	B	x		0.104	0.134	0.164	-	
		y		0.091	0.121	0.151	-	
NTSC Ratio	S			50	60	-	%	

*The parameter is slightly changed by temperature, driving voltage and materiel

Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment BM-7A (Φ8mm)Measuring condition:-Measuring surroundings: Dark room.-Measuring temperature: Ta=25℃.-Adjust operating voltage to get optimum contrast at the center of the display.

The measured value is more than 5 minutes at the center point of the LCD panel, and the backlight is turned on at the same time.
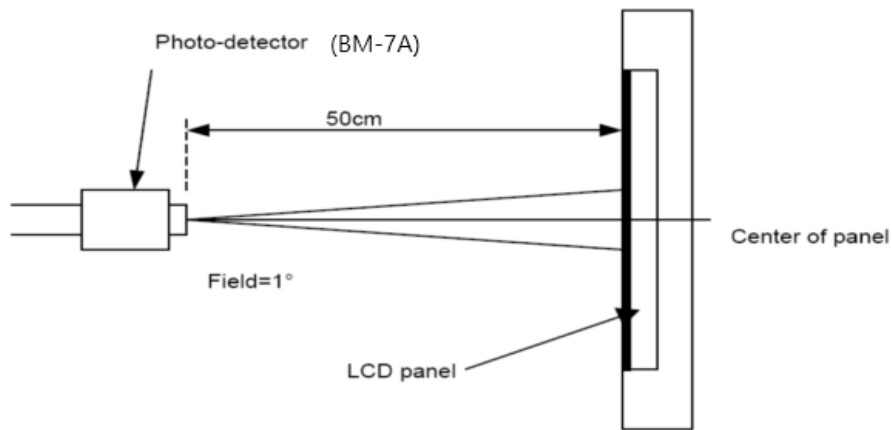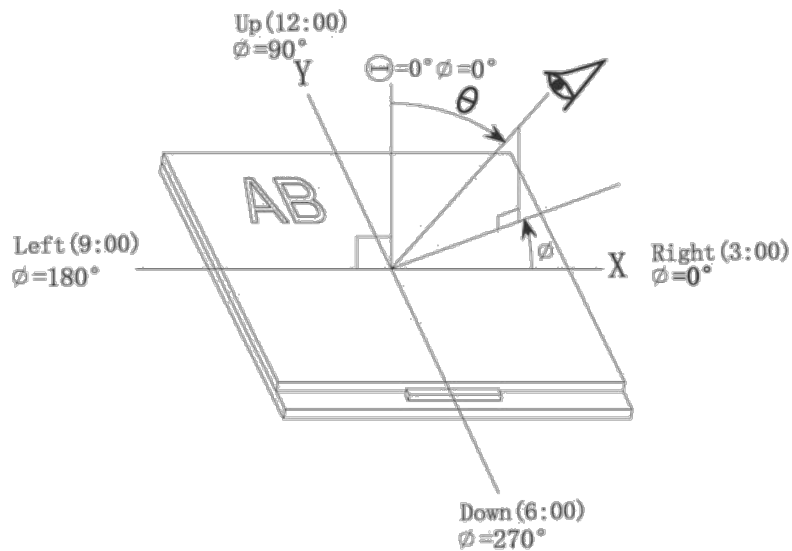
Note 2: The luminance uniformity is calculated by using following formula.

$\Delta Bp = Bp \text{ (Min.)} / Bp \text{ (Max.)} \times 100 \text{ (\%)}; Bp \text{ (Max.)} = $ Maximum brightness in 9 measured spots Bp (Min.) = Minimum brightness in 9 measured spots.
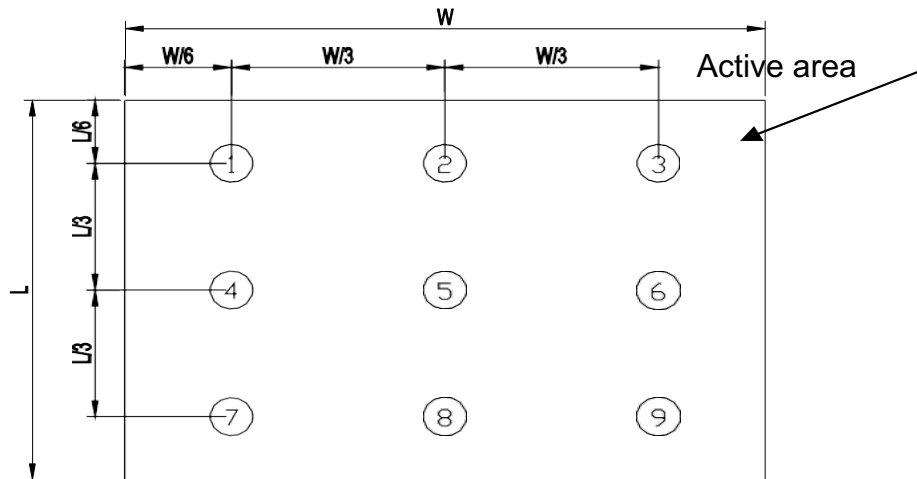
**Note 3:** The definition of viewing angle:Refer to the graph below marked by θ and Φ

Note 4: Definition of contrast ratio Contrast measurements shall be made at viewing angle of Θ= 0 and at the center of the LCD surface.Luminance shall be measured with all

pixels in the view field set first   to white, then to the dark (black) state.

$$CR = \dfrac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

Note 5: Definition of Response time The output signals of photo detector are measured when the input signals are changed from "white" to "black"(Tf) and from "black" to "white"(Tr), respectively. The response time is defined   as the time interval   between the 10% and 90% of amplitudes. Refer to figure as below.
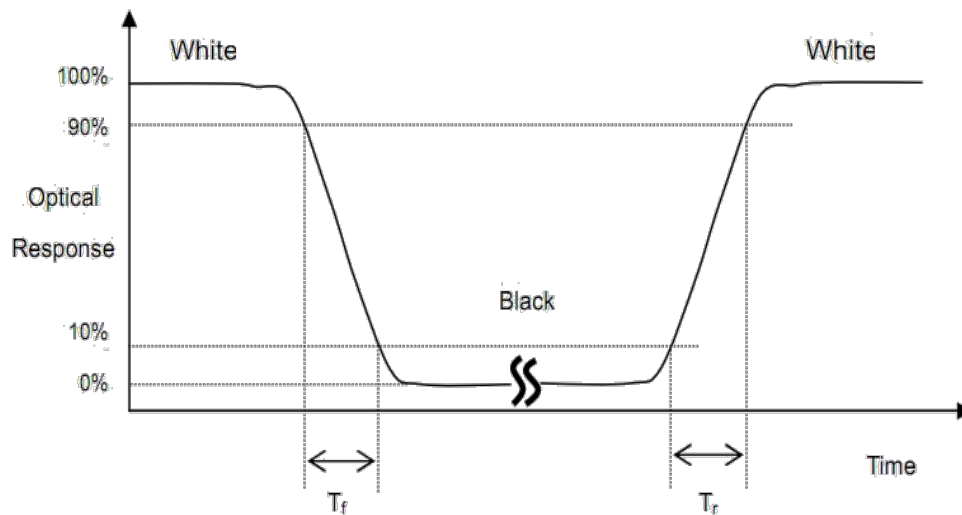
10. Reliability Test Conditions and Methods

No.	Test Items	Test Condition	Inspection After Test
①	High Temperature Storage	80°C±2°C×240Hours	Inspection after 2~4hours storage at room temperature, the samples should be free from defects:
②	Low Temperature Storage	-30°C±2°C×240Hours	1, Air bubble in the LCD.
③	High Temperature Operating	70°C±2°C×240Hours	2, Seal leak.
④	Low Temperature Operating	-20°C±2°C×240Hours	3, Non-display. 4, Missing segments.
⑤	Temperature Cycle(Storage)	-30°C ⟷ 80°C (30min) (5min) (30min) 1cycle Total 10cycle.	5, Glass crack. 6, Current IDD is twice higher than initial value.
⑥	Damp Proof Test (Storage)	60°C±5°C×90%RH×240Hours	7, The surface shall be free from damage. 8, The electric characteristic requirements shall be satisfied. 9.Brightness reduction more than 50%.

REMARK:

1, The Test samples should be applied to only one test item.

2, Sample side for each test item is 5~10pcs.

3,For Damp Proof Test, Pure water(Resistance＞10MΩ)should be used.

4,In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judge as a good part.

5, EL evaluation should be accepted from reliability test with humidity and temperature: Some defects such as black spot/blemish can happen by natural chemical reaction with humidity and Fluorescence EL has.

6, Failure Judgment Criterion: Basic Specification Electrical Characteristic, Mechanical Characteristic, Optical Characteristic.

11. Inspection Standard

11.1 Scope

Specifications contain
11.1.1 Display Quality Evaluation
11.1.2 Mechanics Specification

11.2 Sampling Plan

Unless there is other agreement, the sampling plan for incoming inspection shall follow
MIL-STD-105E.
11.2.1 Lot size: Quantity per shipment as one lot (different model as different lot).
11.2.2 Sampling type: Normal inspection, single sampling.
11.2.3 Sampling level: Level II.
11.2.4 AQL: Acceptable Quality Level
Major defect: AQL=0.65
Minor defect: AQL=1.5

11.3 Panel Inspection Condition

11.3.1 Environment:
Room Temperature: 25±5°C.
Humidity: 65±5% RH.
Illumination: 300 ~ 700 Lux.

11.3.2 Inspection Distance:
35±5 cm

11.3.3 Inspection Angle:
The vision of inspector should be perpendicular to the surface of the Module.
11.3.4 Inspection time：
Perceptibility Test Time: 20 seconds max.
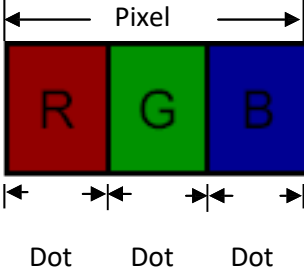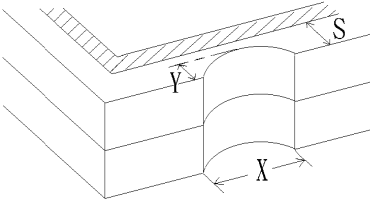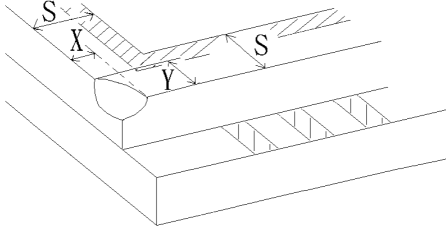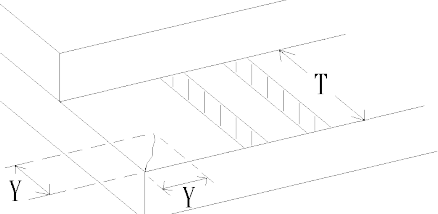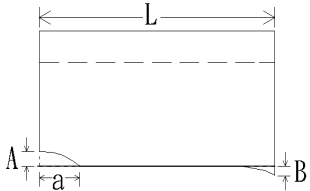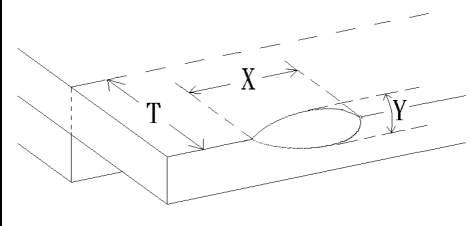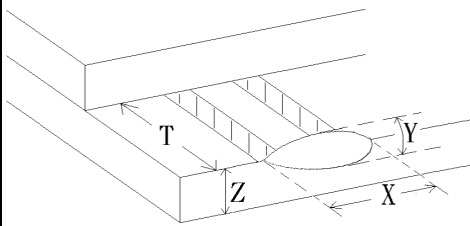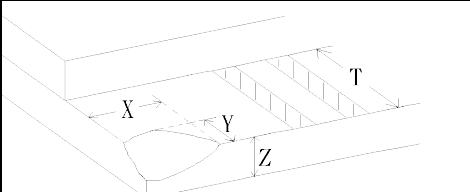
11.4 Inspection Plan

Class	Item	Judgment	Class
Packing & Indicate	1. Outside and inside package.	"MODEL NO.", "LOT NO." and "QUANTITY" should indicate on the package.	Minor
	2. Model mixed and quantity.	Other model mixed Quantity short or over	Major
	3. Product indication.	"MODEL NO." should indicate on the product.	Major
Assembly	4. Dimension, LCD glass scratch and scribe defect.	According to specification or drawing.	Major
Appearance	5. Viewing area.	Polarizer edge or LCD's sealing line is visible in the viewing area…….Rejected.	Minor
	6. Blemish, black spot, white spot in the LCD and LCD glass cracks.	According to standard of visual inspection.(inside viewing area)	Minor
	7. Blemish, black spot, white spot and scratch on the polarizer.	According to standard of visual inspection.(inside viewing area)	Minor
	8. Bubble in polarizer.	According to standard of visual inspection.(inside viewing area)	Minor
	9. LCD's rainbow color.	Strong deviation color (or newton ring) of LCD………………………….......Rejected. Or according to limited sample.(if needed, and inside viewing area)	Minor
Electrical	10. Electrical and optical characteristics.(contrast Vop chromaticity….etc)	According to specification or drawing.(inside viewing area)	Major
	11. Missing line.	Missing dot line character	Major
	12.Short circuit. Wrong pattern display.	No display, wrong pattern display, current consumption. Out of specification	Major
	13. Dot defect.(for color and TFT)	According to standard of visual Inspection.	Minor

11.5 Standard Of Visual Inspection

NO.	CLASS	ITEM	JUDGMENT

11.5.1	Minor	Black and white spot.
		Foreign materiel.
		Dust.
		Blemish.
		Scratch.
			(A) Round type: Unit: mm
			
			                     Diameter (mm.) Acceptable Q'ty
			                     $\Phi \leqq 0.1$ Disregard
			                    $0.1 < \Phi \leqq 0.25$ 2(Distance>10mm)
			                    $0.25 < \Phi$ 0
			Note: Φ = (length+width)/2
			
			(B) Linear type: Unit: mm
			
			Length Width (mm.) Acceptable Q'ty
			-- $W \leqq 0.03$ Disregard
			$L \leqq 3.0$ $0.03 < W \leqq 0.05$ 1(Distance>10mm)
			-- $0.05 < W$ Not allow

11.5.2	Minor	Dent on polarizer.	Unit: mm. Diameter Acceptable Q'ty $\Phi \leqq 0.1$ Disregard $0.1 < \Phi \leqq 0.25$ 2(Distance>10mm) $0.25 < \Phi$ 0
11.5.3	Minor	Bubble in polarizer.	Unit: mm. Diameter Acceptable Q'ty $\Phi \leqq 0.1$ Disregard $0.1 < \Phi \leqq 0.25$ 2(Distance>10mm) $0.25 < \Phi$ 0

11.5.4	Minor	Dot defect	Items	Acceptable Q'ty
			Bright dot	N $\leqq$ 3
			Dark dot	N $\leqq$ 3
			Total dot	N $\leqq$ 6

Pixel define :

Dot   Dot   Dot

Note1: The definition of dot: The size of a defective dot over 1/2 of whole dot is regarded as one defective dot.

Note 2: Bright dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.

Note 3: The bright dot defect must be visible through 2% ND filter

Note 4: Dark dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue

11.5.5	Minor	LCD glass chipping.		Y>S Reject
11.5.6	Minor	LCD glass chipping.		X or Y>S Reject
11.5.7	Major	LCD glass crack.		Y>(1/2) T Reject
11.5.8	Major	LCD glass scribe defect.		1. a>L/3, A>1.5mm Reject 2. B : According to dimension

11.5.9	Minor	LCD glass chipping. (on the terminal area)		$\Phi = (x+y)/2 > 2.5mm$ Reject
11.5.10	Minor	LCD glass chipping. (on the terminal surface)		$Y > (1/3)T$ Reject
11.5.11	Minor	LCD glass chipping.		$Y > T$ Reject

12. Handling Precautions
12.1 Mounting method

The TFT module consists of two thin glass plates with polarizes which easily be damaged. And

since the module in so constructed as to be fixed by utilizing fitting holes in the printed circuit board.

Extreme care should be needed when handling the LCD modules.

12.2 Caution of LCD handling and cleaning

When cleaning the display surface, Use soft cloth with solvent

[Recommended below] and wipe lightly.

● Isopropyl alcohol.
● Ethyl alcohol.
   Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.
   Do not use the following solvent:
● Water.
● Aromatics.
   Do not wipe ITO pad area with the dry or hard materials that will damage the ITO patterns
   Do not use the following solvent on the pad or prevent it from being contaminated:
● Soldering flux.
● Chlorine (Cl) , Sulfur (S).
   If goods were sent without being silicon coated   on   the   pad,   ITO   patterns   could   be

damaged due to the corrosion as time goes on.

If ITO corrosion happen by miss-handling or using some materials such as Chlorine (CI), Sulfur (S) from customer, Responsibility is on customer.

12.3 Caution against static charge

The LCD module use C-MOS LSI drivers, so we recommended that you:

Connect any unused input terminal to POWER or GROUND, do not input any signals before power is turned on, and ground your body, work/assembly areas, and assembly equipment to protect against static electricity.

12.4 packing

- Module employs LCD elements and must be treated as such.
- Avoid intense shock and falls from a height.
- To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity.

12.5 Caution for operation

- It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage then the limit cause the shorter LCD life.
- An electro chemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.
- Response time will be extremely delayed at lower temperature then the operating temperature range and on the other hand at higher temperature LCD's how dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, which will come back in the specified operation temperature.
- If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- Slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.
  Usage under the maximum operating temperature, 50%Rh or less is required.

12.6 storing

In the case of storing for a long period of time for instance, for years for the purpose or replacement use, the following ways are recommended.

- Storage in a polyethylene bag with the opening sealed so as not to enter fresh air outside in it. And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light's keeping the storage temperature range.
- Storing with no touch on polarizer surface by the anything else.
  [It is recommended to store them as they have been contained in the inner container at the time of delivery from us.

12.7 Safety

- It is recommendable to crash damaged or unnecessary LCD's into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water.

13. Precaution for Use

13.1

A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity. Judgment by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

13.2

On the following occasions, the handing of problem should be decided through discussion and agreement between responsible of the both parties.

- When a question is arisen in this specification
- When a new problem is arisen which is not specified in this specifications
- When an inspection specifications change or operating condition change in customer is reported to TFT , and some problem is arisen in this specification due to the change
- When a new problem is arisen at the customer's operating set for sample evaluation in the customer site.

- END